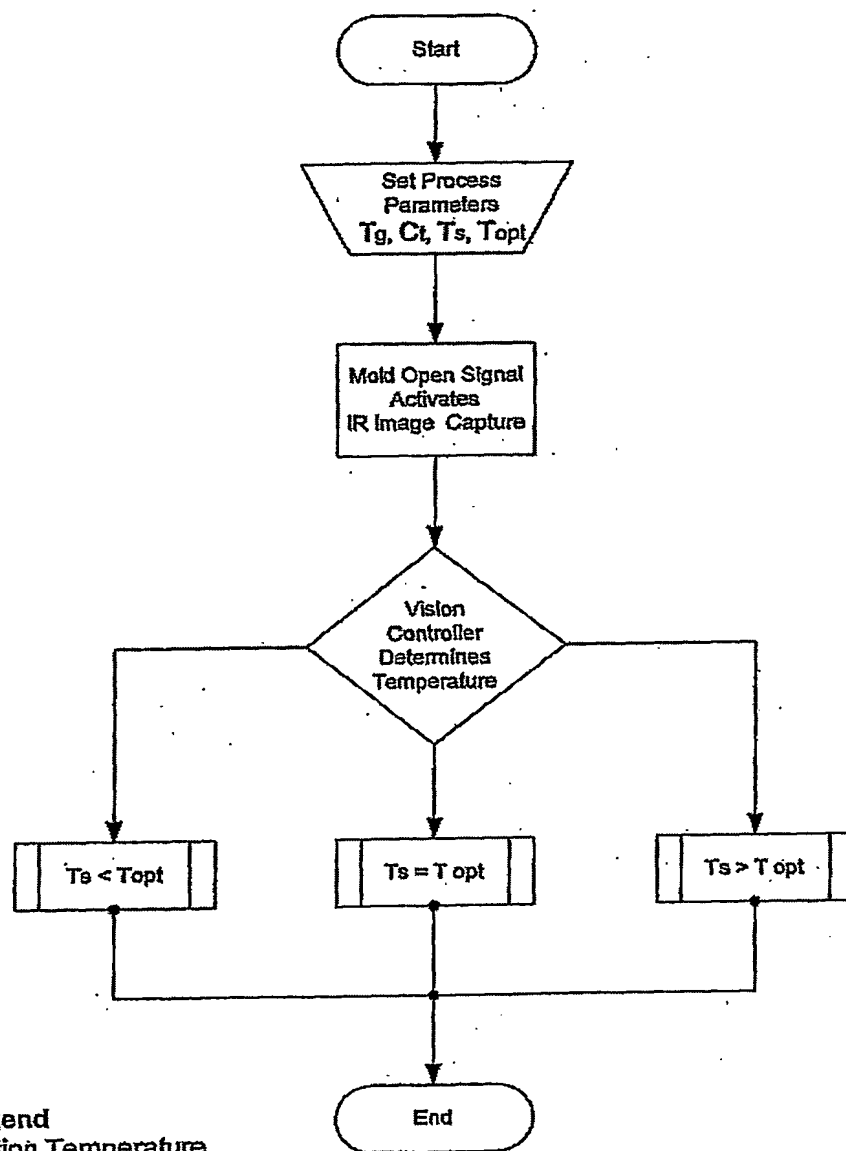


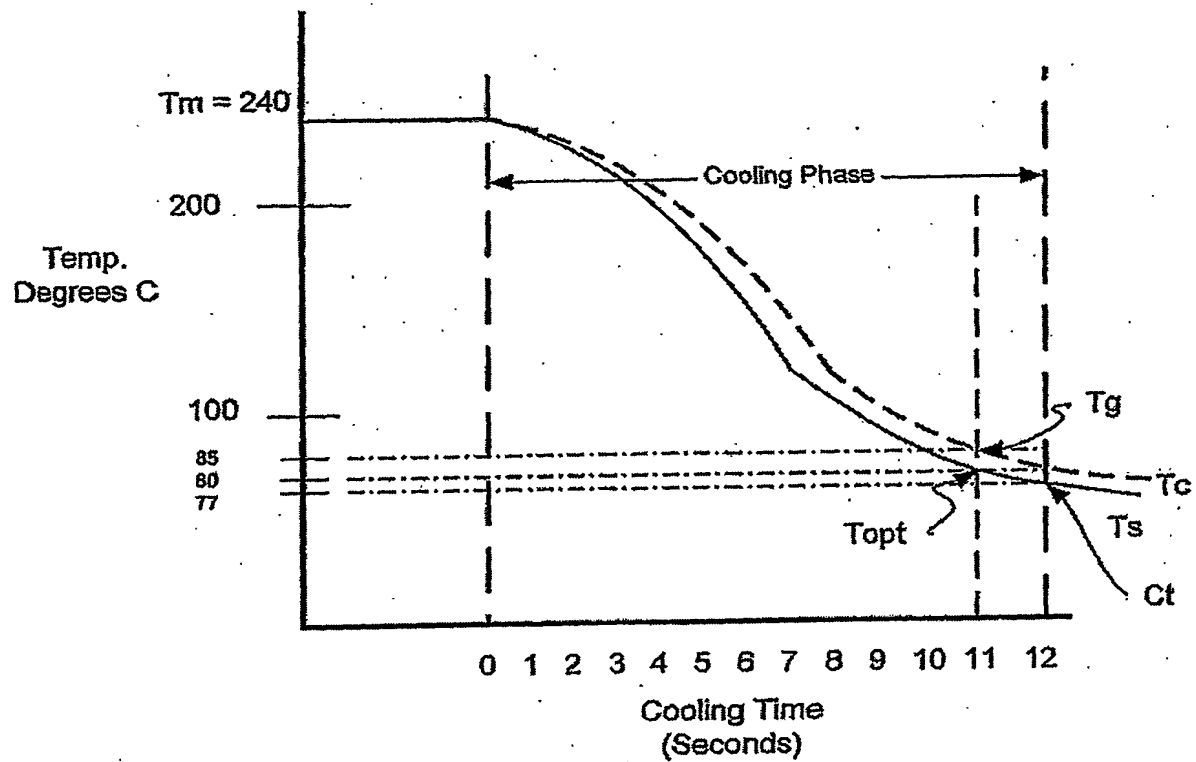
FIG. 1

Fig. 4

**Legend**

$T_g$  = Glass Transition Temperature  
 $T_s$  = Outside Surface Temperature  
 $T_{opt}$  = Optimum Ejection Temperature  
 $C_t$  = Cooling Time

Fig 5



## Legend

- Tm = Melt Temperature
- Tc = Part Center Temperature
- Tg = Glass Transition Temperature
- Ts = Outside Surface Temperature
- Topt = Optimum Ejection Temperature
- Ct = Cooling Time

FIG 2

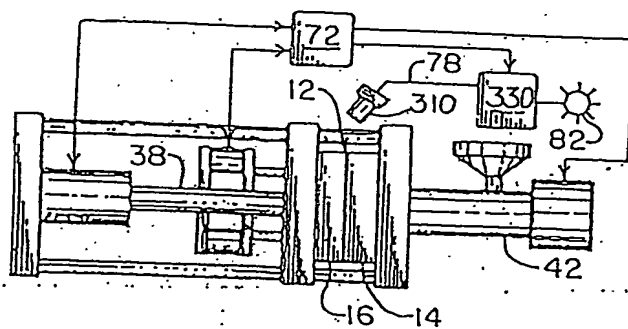


FIG 3

